XICATO®

DETAILED DATA SHEET

XTM LED Module
with Corrected Cold Phosphor Technology®

Vibrant Series® V80

About Xicato

Xicato designs and develops light sources and electronics that enable architects, designers and building managers to create beautiful, smart spaces in which people love to live and work. With thousands of installations around the globe, Xicato continues to be a leading supplier of high quality lighting solutions. Xicato is defining the future of intelligent light sources by integrating electronics, software and connectivity. Founded in 2007, Xicato's headquarters is based in Silicon Valley and the company has offices in China, Europe and the US.

For further information, visit www.xicato.com.

GENERAL DESCRIPTION

XTM

The Xicato Thin Module (XTM) consists of a Xicato Core Array (XCA), pressure fit into a compact yet robust holder designed to allow attachment of a large ecosystem of lenses and heatsinks to facilitate design and construction of a wide variety of downlight and spot fixtures. The XTM includes:

- LED emitting core
- Zhaga-compatible holder
- Fixed wires

The integration of core and holder, with full UL and CE approval, provides the assurance of quality, and simplifies the certification of customer luminaires. XTM can accommodate Xicato's entire portfolio of color, CCT, and output options.

Xicato is the only light source provider to give long term warranty on both lumen maintenance and color consistency, for lowest total cost of ownership and smallest ecological footprint. With Xicato's industry leading color quality, consistency and application-optimized light spectra, XTM provides simply the most beautiful lit effect, and our warranty insures that consistent lighting design quality is maintained from build to refurbish.

VIBRANT SERIES® V80

Xicato Vibrant Series® products are designed with enhanced color gamut that adds vibrancy to colors, hues, and tones – especially whites, reds and blues – that do not "pop" under halogen lighting. Vibrant Series V80 comes in 3000K CCT, in flux packages from 700 to 5000 lumens, delivering typical CRI (R_a) of 83, and consistently high R values across all 15 CIE CRI samples.

XICATO CORRECTED COLD PHOSPHOR PORTFOLIO (SEE ALSO XLT)

Xicato Portfolio	Lumen Output	Correlated Color Temperature 2700K		3000K		3500K		4000K	
Artist Series® CIE CRI: Ra 95+, R9 90+ IES TM-30: Rf 96, Rg 103	700	⊙		⊙		⊙		⊙	
	1300	⊙	⊙	⊙	⊙	⊙	⊙	⊙	⊙
	2000	•	⊙	•	⊙	•	⊙	•	⊙
	3000		•		•		•		•
	4000		•		•		•		•
Beauty Series™ CIE CRI: Ra 95 IES TM-30: Rf 91, Rg 107									
	1300		⊙						
	2000		⊙						
Designer Series™ CIE CRI: Ra 90+, R9 50+ IES TM-30: Rf 88, Rg 101	700	⊙		⊙		⊙		⊙	
	1300	⊙	⊙	⊙	⊙	⊙	⊙	⊙	⊙
	2000	⊙	⊙	⊙	⊙	⊙	⊙	⊙	⊙
	3000		⊙		⊙		⊙		⊙
	4500				•		•		•
Standard Series CIE CRI: Ra 80+ IES TM-30: Rf 78, Rg 101	700	⊙		⊙		⊙		⊙	
	1300	⊙	⊙	⊙	⊙	⊙	⊙	⊙	⊙
	2000	⊙	⊙	⊙	⊙	⊙	⊙	⊙	⊙
	3000		⊙		⊙		⊙		⊙
	4000		•		•		•		•
	5000		•		•		•		•
Vibrant Series® V80 CIE CRI: Ra 80+ IES TM-30: Rf 73, Rg 105	700			⊙					
	1300			⊙	⊙				
	2000			⊙	⊙				
	3000				⊙				
	4000				•				
	5000				•				
Vibrant Series® V95 CIE CRI: Ra 95+ IES TM-30: Rf 93, Rg 106	700			⊙					
	1300			⊙	⊙				
	2000			•	⊙				
	3000				•				
	4000				•				

LEGEND	XCA+XTM	+XIM
9mm LES	•	⊙
19mm LES	•	⊙

Note:
CRI listed as XX+ are guaranteed minimum values. Typical values are min+3.

ORDERING GUIDE

PART NUMBERING SYSTEM

NOTE that all combinations are not available. Please see listing, below.

X	IM	19	95	30	13	A2	A
Xicato	CA: Core Array IM: Intelligent Module TM: Thin Module	Light Emitting Surface (LES mm) 09: 9 19: 19	Series 80: Standard 90: Designer 95: Artist BT: Beauty V8: Vibrant 80 V9: Vibrant 95	CCT (K) 27 = 2700 30 = 3000 35 = 3500 40 = 4000 01 = NA	Flux (nominal) 07: 700 13: 1300 20: 2000 30: 3000 40: 4000 45: 4500 50: 5000	Feature Group A2: DALI A3: 1-10V A5: DALI+BLE A6: 1-10V+BLE CC: constant current	Revision

PART CODES AND DESCRIPTIONS

XTM VIBRANT SERIES V80 WITH 9MM LIGHT EMITTING SURFACE (LES)

Part Number	Description
XTM09V83007CCA	LED Module, XTM, LES09, Vibrant 80, 3000K, 700LM
XTM09V83013CCA	LED Module, XTM, LES09, Vibrant 80, 3000K, 1300LM
XTM09V83020CCA	LED Module, XTM, LES09, Vibrant 80, 3000K, 200LM

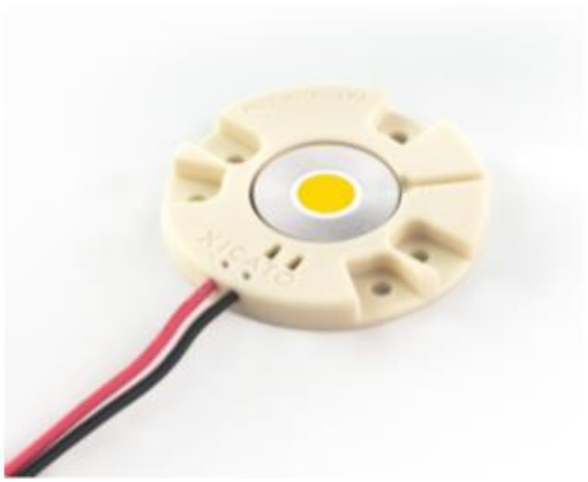
XTM VIBRANT SERIES V80 WITH 19MM LIGHT EMITTING SURFACE (LES)

Part Number	Description
XTM19V83013CCA	LED Module, XTM, LES19, Vibrant 80, 3000K, 1300LM
XTM19V83020CCA	LED Module, XTM, LES19, Vibrant 80, 3000K, 2000LM
XTM19V83030CCA	LED Module, XTM, LES19, Vibrant 80, 3000K, 3000LM
XTM19V83040CCA	LED Module, XTM, LES19, Vibrant 80, 3000K, 4000LM
XTM19V83050CCA	LED Module, XTM, LES19, Vibrant 80, 3000K, 5000LM

MECHANICAL CHARACTERISTICS

MECHANICAL SPECIFICATIONS

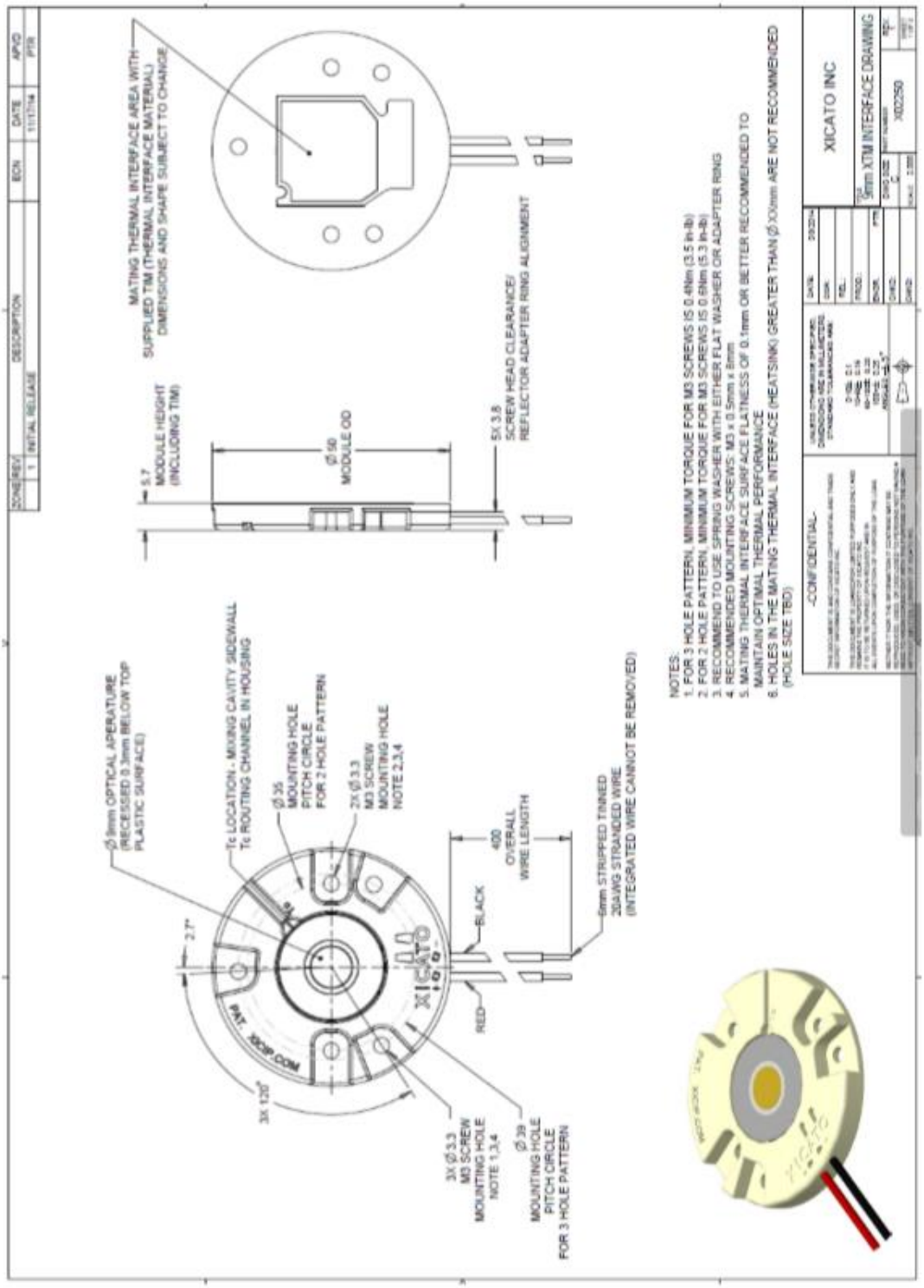
Dimensions:	50mm x 5.7mm (1.97" x 0.78")
Weight:	48 grams (1.69 oz.)
Light Emitting Surface options:	Ø 9mm (0.35") Ø 19mm (0.75")
Module Source Type:	Corrected Cold Phosphor Technology®
Interfaces – Electrical:	Fixed 20 gauge wires 600mm
Interfaces – Mechanical:	Recommended mounting screws: M3 x 0.5mm x 8mm with split lock washer.
Mounting Torque:	Three-hole pattern: min 0.36 Nm (3.2 in-lbs); max 0.43 Nm (3.8 in-lbs) Two-hole pattern: min 0.54 Nm (4.8 in-lbs); max 0.65 Nm (5.8 in-lbs)
Interface – Thermal:	Integrated thermal pad. Recommend a mating thermal interface (i.e. heatsink) surface flatness of ≤ 0.1mm in order to maintain thermal performance. Center hole diameter affects thermal performance and max power – see Application Note on Xicato website.
Maximum Case Temperature:	90°C
Shipping (100 count box):	533mm x 254mm x 153mm (21" x 10" x 6") 3 kg (7 lbs.)
Storage Temperature:	-40°C to +85°C

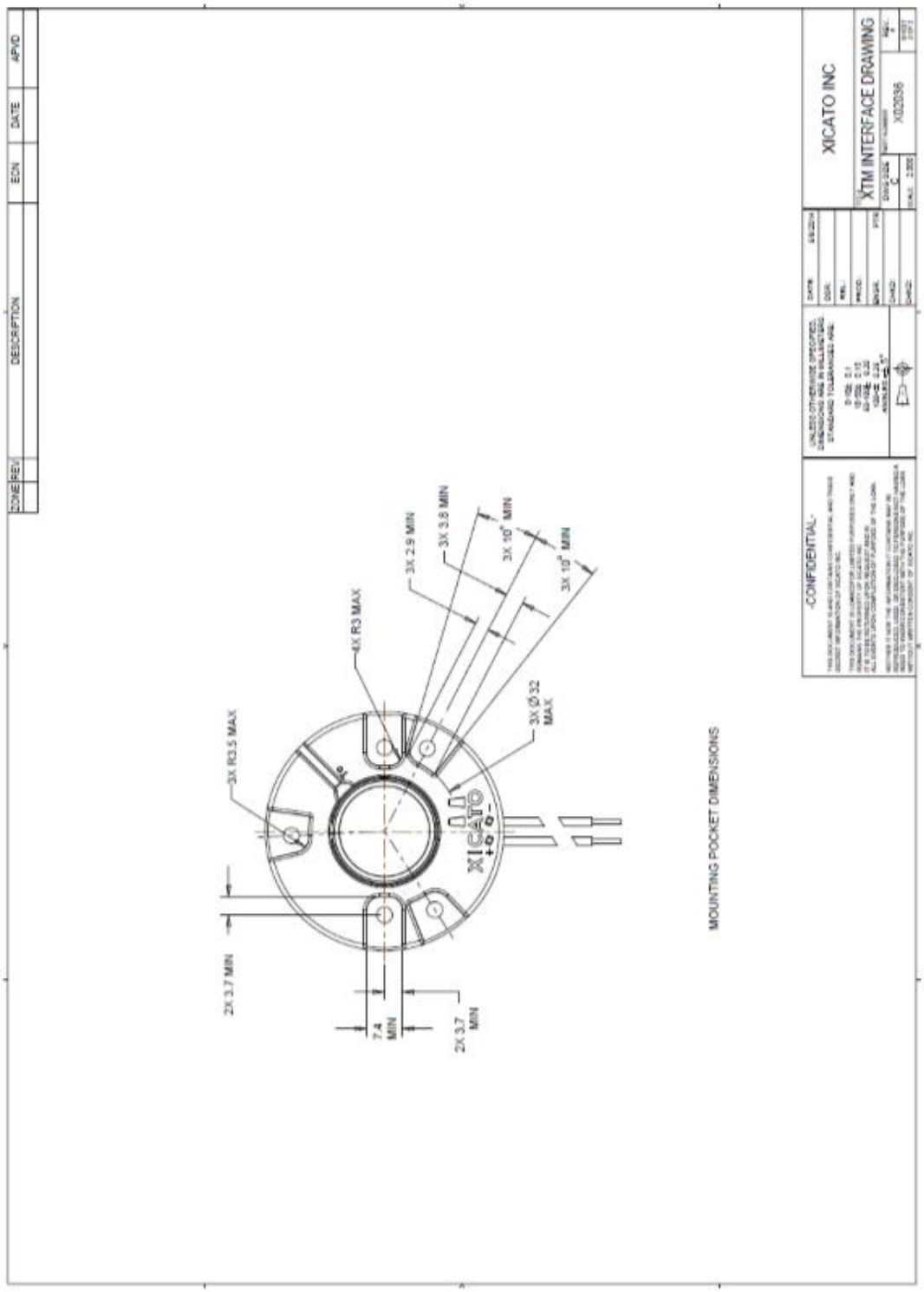


XTM with 9mm LES

MECHANICAL DRAWINGS

NOTE: XTM with 9mm LES and 19mm LES is identical except for the diameter of the light emitting surface.




3X 2.9 MIN
3X 3.8 MIN
3X 10° MIN
3X 10° MIN
4X R3 MAX
3X Ø32 MAX
3X R3.5 MAX
2X 3.7 MIN
7.4 MIN
2X 3.7 MIN
MOUNTING POCKET DIMENSIONS
XICATO INC
XTM INTERFACE DRAWING
XI02036
-CONFIDENTIAL-

COLOR METRICS: VIBRANT SERIES V80

Optimized for vibrant colors with high efficiency.

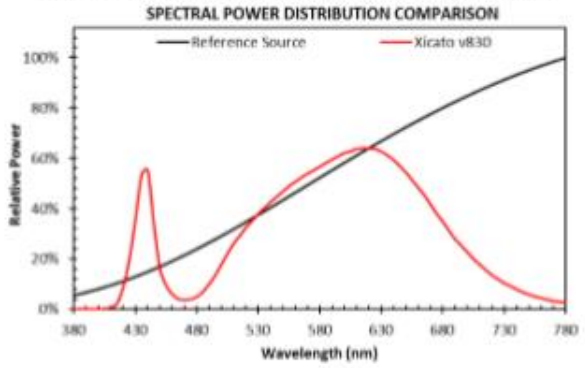
All color rendering data at highest rated drive current and 70°C case temperature (T_c)
Tester consistency (reproducibility) ± 0.0002 Duv (CIE 1964) from NIST reference

Correlated Color Temperature:	3000K nominal
Color Point	Below black body locus (BBL)
Initial Color Consistency:	≤ 1 x 2 Macadam ellipses (SDCM) at 70°C, B0
CIE CRI Minimums:	$R_a \geq 80$, R9 > 0
Color Maintenance:	Consistency maintained < 0.003 Δu'v' at 50,000 hours
Lumen Maintenance:	L70/B0 at 50,000 hours
Warranty:	5 years on individual modules (B0) on mortality, color and lumen maintenance. Details at www.xicato.com/support/warranty

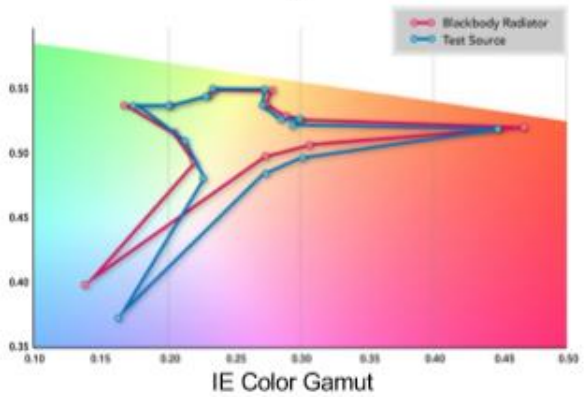
CIE CRI COLOR METRICS (VALUES ARE TYPICAL)

	Ra	R1	R2	R3	R4	R5	R6	R7	R8	R9	R10	R11	R12	R13	R14	R15	GAI_{BB}
Vibrant 80	83	82	87	90	81	81	82	85	69	28	69	80	65	82	94	78	111

Spectral Power Distribution vs. Reference Source

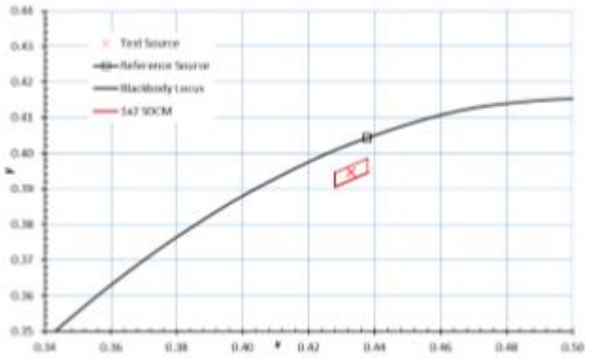


C

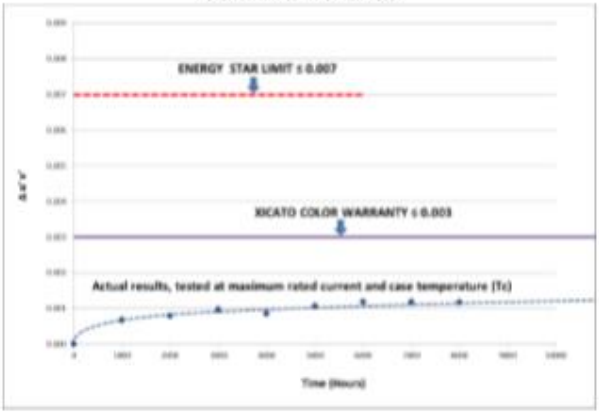


IE Color Gamut

Color Consistency



Color Maintenance



IES TM-30 COLOR METRICS

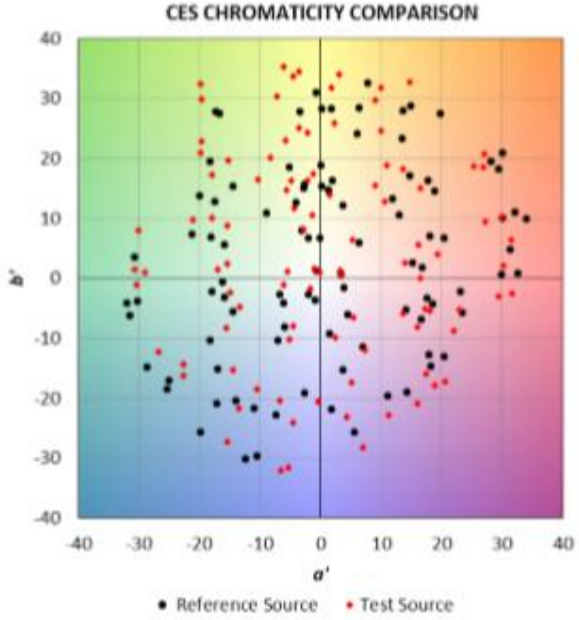
(Values are typical. Based on 3000K CCT)

IES TM-30 Color Fidelity (R_f) 73

IES TM-30 Color Gamut (R_g) 105

CES CHROMATICITY COMPARISON

This plot shows the shift in chromaticity for each individual color evaluation sample (CES). Closer proximity between paired dots indicates higher fidelity.

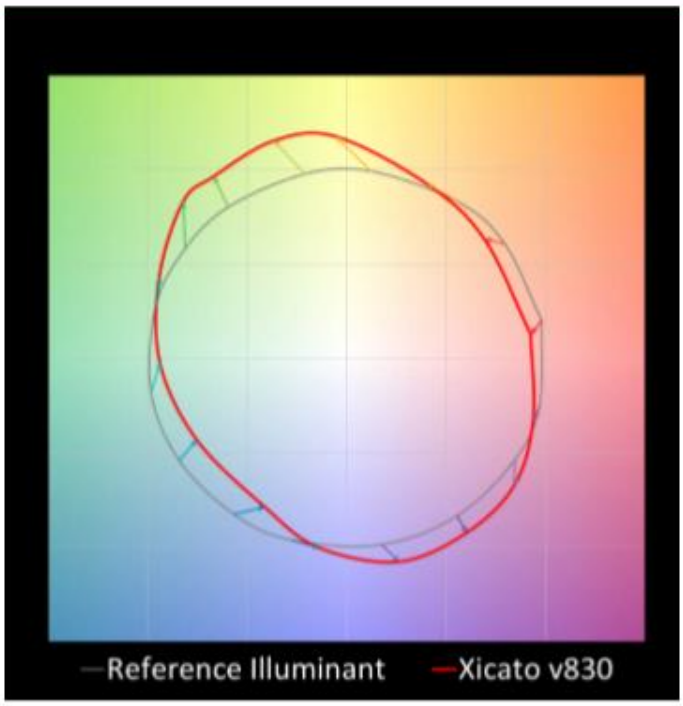


COLOR VECTOR GRAPHIC

This plot shows the average chromaticity shift for the samples within each of 16 hue bins, which are compiled out of the 99 IES TM-30 Color Evaluation Samples. The values are normalized so that the reference is a circle.

Vector arrows indicate the direction and degree of the shift for each hue bin.

- Radial shift indicates an increase/decrease in saturation.
- Tangential shift indicates a shift in hue.
- Length of arrow indicates degree of shift.

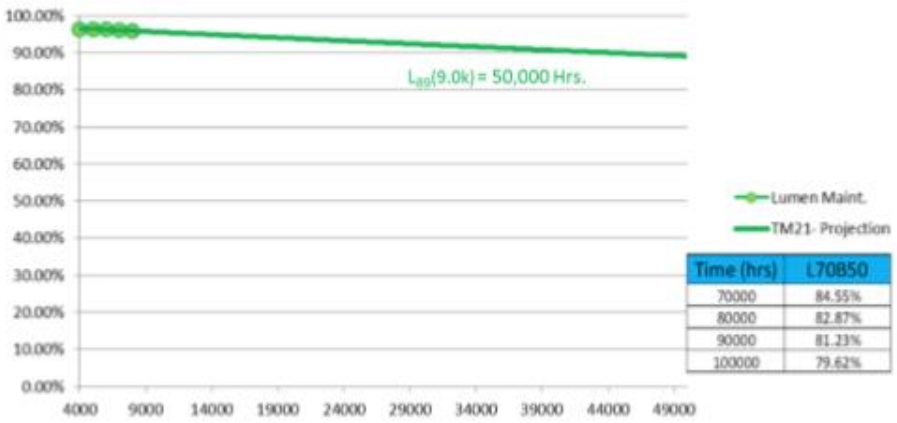


IES LM-80

VIBRANT SERIES V80, 19MM, 3000K, 3000 LUMENS

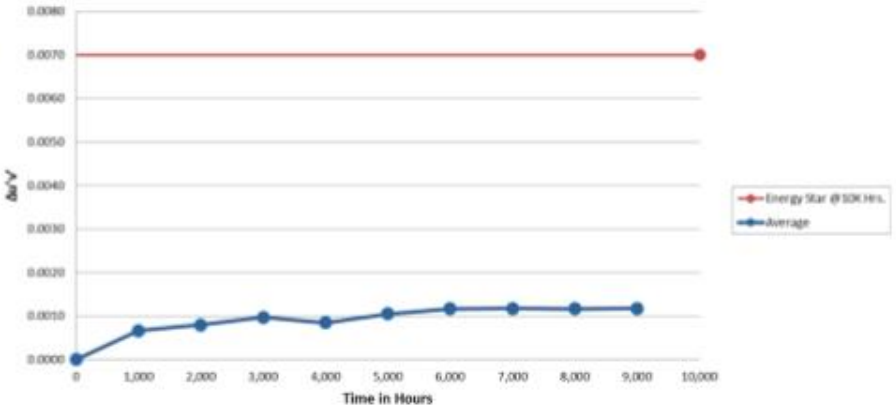
Testing conducted at T_c = 90°C, I_f = 1050mA, HTOL, 8000 Hrs.

LUMEN MAINTENANCE

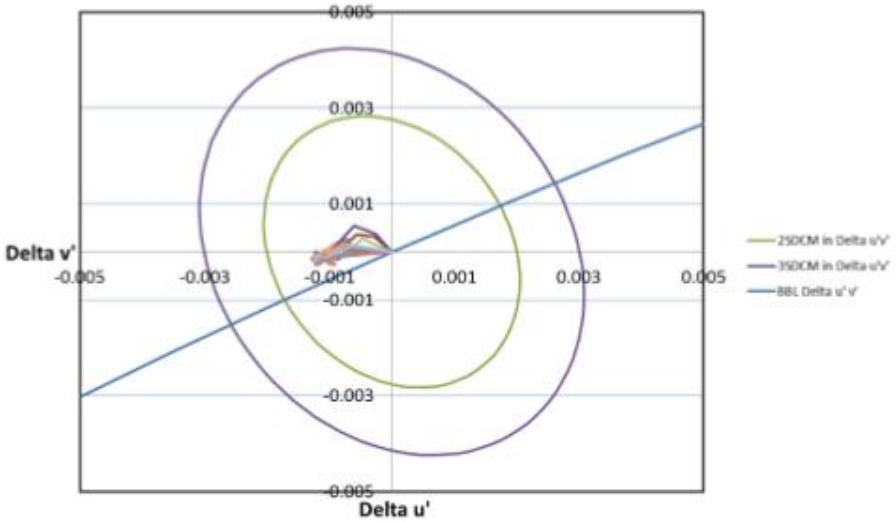


Time (hrs)	L70B50
70000	84.55%
80000	82.87%
90000	81.23%
100000	79.62%

COLOR MAINTENANCE



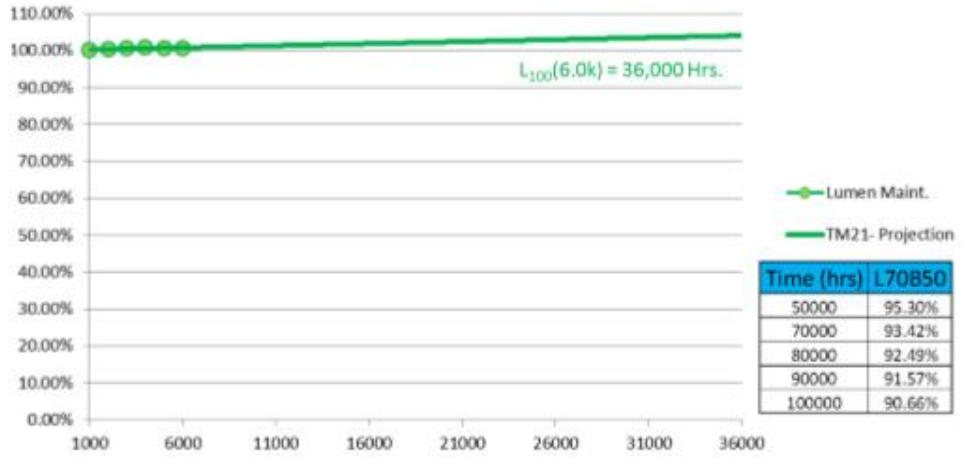
COLOR MAINTENANCE (NORMALIZED)



VIBRANT SERIES V80, 19MM, 3000K, 5000 LUMENS

Testing conducted at T_c = 90°C, I_f = 1400mA, HTOL, 6000 Hrs.

LUMEN MAINTENANCE



Time (hrs)	L70B50
50000	95.30%
70000	93.42%
80000	92.49%
90000	91.57%
100000	90.66%

ELECTRICAL AND EFFICACY PERFORMANCE

LES	Module	Current	Forward Voltage			Typ. Power Consumption	Actual Output	Efficacy (Typical)
		mA	Min	Typical	Max	(W)	(Lm)	Lm/W
9mm	700 lm	700	9.9	11.1	12.0	7.8	700	90
		500	9.6	10.8	11.7	5.4	550	102
		350	9.4	10.6	11.4	3.7	400	108
	1300 lm	700	17.3	22.3	24.0	15.6	1300	83
		500	16.8	21.7	23.4	10.9	965	89
		350	16.4	21.2	22.9	7.4	720	97
	2000 lm	1050	23.1	28.8	31.0	30.2	2000	66
		700	22.2	27.9	30.0	19.5	1400	72
		500	21.6	27.1	29.2	13.6	1055	78
		350	21.0	26.5	28.6	9.3	800	86

LES	Module	Current	Forward Voltage			Typ. Power Consumption	Actual Output	Efficacy (Typical)
		mA	Min	Typical	Max	(W)	(Lm)	Lm/W
19mm	1300 lm	700	12.3	13.6	18.0	9.5	1300	137
		500	12.0	13.2	17.5	6.6	965	146
		350	11.7	12.9	17.2	4.5	720	160
	2000 lm	700	19.8	21.7	27.0	15.2	2000	131
		500	19.2	21.1	26.3	10.6	1490	141
		350	18.7	20.6	25.8	7.2	1105	153
	3000 lm	1050	19.8	24.4	27.0	25.7	3000	117
		700	19.1	23.6	26.2	16.5	2100	127
		500	18.7	23.1	25.7	11.6	1585	137
		350	18.3	22.8	25.3	8.0	1195	150
	4000 lm	1400	23.4	24.4	30.0	34.2	4000	117
		1050	22.7	23.8	29.2	24.9	3080	123
		700	22.2	23.2	28.6	16.2	2160	133
		500	21.7	22.8	28.2	11.4	1630	143
	5000 lm	1400	28.6	29.9	36.0	41.8	5000	120
		1050	27.7	29.0	35.1	30.5	3850	126
		700	27.1	28.4	34.3	19.9	2700	136
		500	26.6	27.9	33.8	13.9	2030	146

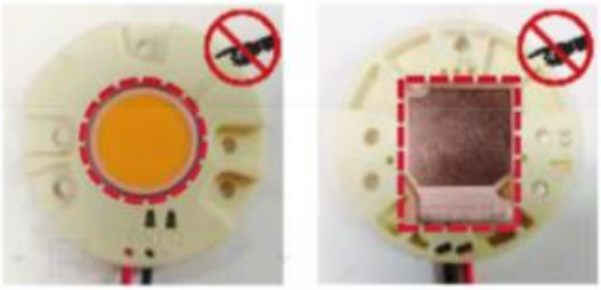
BASIC HANDLING AND ASSEMBLY

GENERAL HANDLING

Make sure your **hands and tools are clean** before handling module.

Do not drop module or allow modules to rattle in a loosely packed container. This may loosen the LED array from its protective holder, or scratch the phosphor or thermal interface pad.

Do not touch the phosphor coating on top of the LED array (the light emitting surface) **or the integrated thermal pad** underneath. These surfaces are sensitive to scratches, contamination, and debris which may decrease module performance. If any dust or debris accumulates on either surface, clean the surface by blowing on it with clean air. The phosphor surface can also be cleaned by gently wiping with isopropyl alcohol.



Do not touch sensitive surfaces. Keep them clean.

Take special care not to press down on the phosphor surface of the array. Pressure to this area may cause the array to dislodge itself from its protective plastic housing.

ASSEMBLY

Always use recommended screws and fasteners, and apply recommended torque. Take caution not to exceed these values as this may damage the module. Xicato recommends using a spring lock washer with either a flat washer or adapter ring at all mounting locations to reduce the likelihood that the fasteners will loosen under shock, vibration, or thermal cycling.

Be sure not to reverse polarity on the electrical leads to the module, as this will damage the LED array. Be absolutely certain to use the proper wire gauge and color and, when required, poke them into the proper connector. One-time poke-in connectors are not guaranteed to function properly if wires are pulled loose and reinserted.

Make sure that surfaces of thermal interface pad and heat sink are clean and free of debris before assembly. Visually verify that there are no gaps between thermal surfaces, and that pressure has been evenly applied across the entire surface.

Please note that Xicato is the only authorized distributor and supplier of twist-lock adaptor rings. For more information on adapter ring options, contact your XICATO account manager or technical representative.

For more detailed handling and assembly instructions, including:

- How to properly reinsert an LED array into its holder
- How to mount reflectors, adapters, fasteners
- How to mount unit to heat sinks
- How to mount spacers
- How to test the module for thermal performance

…and more, please see Application Note - XTM Assembly Instructions on the Xicato website.

LUMINAIRE SPECIFICATION: RECOMMENDED LED MODULE

GENERAL DESCRIPTION

Initial Color Point	2950K CCT ± 50, with Color Point below the black body locus
Initial Color Point Accuracy	All units within ± 0.001 Δu'v' of same initial color point
Color Rendering	CIE $R_a \geq 80$, with typical value of 83, R9 ≥ 0
Initial Color Consistency	≤ 1 x 2 MacAdam Ellipses Every light source shall be within a 1 x 2 MacAdam Ellipse (1x2 SDCM) Flux and color point tuned at case temperature 70°C
Color Maintenance:	Remains within 3 MacAdam Ellipses (C3) at 50,000 hours at maximum operating drive current and maximum case temperature (90°C). LM-80 data shall show Duv < 0.003 at 6,000 hours.
Lumen Maintenance:	LM better than 70% (L70, B0, F0) at 50,000 hours at maximum operating drive current and maximum case temperature (90°C). LM-80 data shall show LM > 94.8% at 6,000 hours.
Phosphor Technology:	Corrected Cold Phosphor® technology.
Warranty:	5 years, including minimum on mortality, lumen maintenance, and color maintenance. Mortality: B0 – No failures. Lumen maintenance: L70, B0 (better than 70% on all units). Color maintenance: < 0.003 Duv at 50,000 hours

DETAILED COLOR SPECIFICATIONS

IES TM-30-15 Color rendering fidelity (R_f) shall be 73.

IES TM-30-15 Color rendering gamut (R_g) shall be 105.

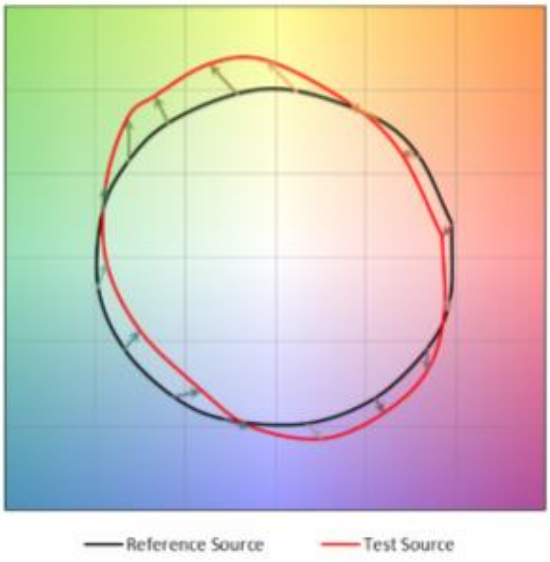
Minimum CIE CRI (Ra) shall be 80; minimum R9 shall be 0.

Typical CIE CRI R values shall be:

R1: 82	R9: 28
R2: 87	R10: 69
R3: 90	R11: 80
R4: 81	R12: 65
R5: 81	R13: 82
R6: 82	R14: 94
R7: 85	R15: 78
R8: 69	

Typical CIE CRI Gamut Area Index GAI_{BB} shall be 111.

COLOR VECTOR GRAPHIC



LED module shall be Xicato Module # _____